## **Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1 1-111. (Canceled).
- 1 112. (New) Mesogens having the following general formula:

$$X - \underbrace{ \left( O \right) O - \left( O \right) C - \left( O \right) C$$

3 wherein

2

6

4 X and Y independently comprise groups selected from the group consisting of amino 5 groups, polymerizable groups, and groups having the following general structure:

- 7 wherein Z is selected from the group consisting of terminal functionalities and
- 8 polymerizable groups; provided that when X comprises a polymerizable group, Y
- 9 comprises an amino group;
- 10  $R^2$  is a bulky organic group having a bulk greater than  $R^1$  and  $R^3$  whereby, when both X
- and Y comprise polymerizable groups, said bulk provides sufficient steric
- hindrance to achieve a nematic state at room temperature while suppressing
- crystallinity at room temperature, thereby providing effective rheology and
- workability at room temperature; and
- 15 R<sup>1</sup> and R<sup>3</sup> are selected from groups less bulky than R<sup>2</sup> which maintain said nematic state.

- 1 113. (New) The mesogens of claim 112 wherein said polymerizable groups are
- 2 selected from the group comprising a polymerizable unsaturated carbon-carbon bond.
- 1 114. (New) The mesogens of claim 112 wherein said polymerizable groups are
- 2 selected from the group consisting of acryloyloxy alkoxy groups and methacryloyloxy
- 3 alkoxy groups comprising an alkyl moiety having from 2 to 12 carbon atoms.
- 1 115. (New) The mesogens of claim 114 wherein said alkyl moiety is selected
- 2 from the group consisting of alkyl groups consisting of CH<sub>2</sub> groups and alkyl groups
- 3 wherein one or more of said CH<sub>2</sub> groups comprises a substitute group selected from the
- 4 group consisting of oxygen, sulfur, and an ester group; provided that two or more carbon
- 5 atoms separate said oxygen from said ester group.
- 1 116. (New) The mesogens of claim 114 wherein said alkyl moiety consists
- 2 essentially of a total of from 2 to 9 groups selected from the group consisting of said CH<sub>2</sub>
- 3 groups and said substitute groups.
- 1 117. (New) The mesogens of claim 114 wherein said alkyl moiety consists
- 2 essentially of a total of from 2 to 6 groups selected from the group consisting of said CH<sub>2</sub>
- 3 groups and said substitute groups.
- 1 118. (New) The mesogens of claim 112 wherein R<sup>2</sup> is selected from the group
- 2 consisting of alkyl groups having from about 1 to 6 carbon atoms and aryl groups.
- 1 119. (New) The mesogens of claim 112 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.

- 1 120. (New) The mesogens of claim 114 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.
- 1 121. (New) The mesogens of claim 119 wherein R and R<sup>3</sup> are selected from
- 2 the group consisting of hydrogen and a methyl group.
- 1 122. (New) The mesogens of claim 112 wherein said terminal functionalities
- 2 comprise spacer groups.
- 1 123. (New) The mesogens of claim 112 wherein said terminal functionalities
- 2 independently are selected from the group consisting of hydroxyl groups, amino groups,
- 3 and sulfhydryl groups.
- 1 124. (New) Mesogens having the following general formula:

3 wherein

2

- 4 X and Y independently comprise groups selected from the group consisting of amino
- 5 groups and polymerizable groups; provided that when X comprises a
- 6 polymerizable group, Y comprises an amino group;
- $R^2$  is a bulky organic group having a bulk greater than  $R^1$  and  $R^3$  whereby, when both X
- and Y comprise polymerizable groups, said bulk provides sufficient steric
- 9 hindrance to achieve a nematic state at room temperature while suppressing
- 10 crystallinity at room temperature, thereby providing effective rheology and
- workability at room temperature; and
- 12 R<sup>1</sup> and R<sup>3</sup> are selected from groups less bulky than R<sup>2</sup> which maintain said nematic state.

- 1 125. (New) The mesogens of claim 124 wherein said polymerizable groups are
- 2 selected from the group comprising a polymerizable unsaturated carbon-carbon bond.
- 1 126. (New) The mesogens of claim 124 wherein said polymerizable groups are
- 2 selected from the group consisting of acryloyloxy alkoxy groups and methacryloyloxy
- 3 alkoxy groups comprising an alkyl moiety having from 2 to 12 carbon atoms.
- 1 127. (New) The mesogens of claim 126 wherein said alkyl moiety is selected
- 2 from the group consisting of alkyl groups consisting of CH<sub>2</sub> groups and alkyl groups
- 3 wherein one or more of said CH<sub>2</sub> groups comprises a substitute group selected from the
- 4 group consisting of oxygen, sulfur, and an ester group; provided that two or more carbon
- 5 atoms separate said oxygen from said ester group.
- 1 128. (New) The mesogens of claim 127 wherein said alkyl moiety consists
- 2 essentially of a total of from 2 to 9 groups selected from the group consisting of said CH<sub>2</sub>
- 3 groups and said substitute groups.
- 1 129. (New) The mesogens of claim 127 wherein said alkyl moiety consists
- 2 essentially of a total of from 2 to 6 groups selected from the group consisting of said CH<sub>2</sub>
- 3 groups and said substitute groups.
- 1 130. (New) The mesogens of claim 124 wherein R<sup>2</sup> is selected from the group
- 2 consisting of alkyl groups having from about 1 to 6 carbon atoms and aryl groups.
- 1 131. (New) The mesogens of claim 124 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.

- 1 132. (New) The mesogens of claim 126 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.

2

- 1 133. (New) The mesogens of claim 131 wherein R and R<sup>3</sup> are selected from
- 2 the group consisting of hydrogen and a methyl group.
- 1 134. (New) The mesogens of claim 132 wherein R and R<sup>3</sup> are selected from
- 2 the group consisting of hydrogen and a methyl group.
- 1 135. (New) The mesogens of claim 124 wherein one or more member selected
- 2 from the group consisting of X and Y comprises a spacer group.
- 1 136. (New) The mesogens of claim 134 wherein one or more member selected
- 2 from the group consisting of X and Y comprises a spacer group.
- 1 137. (New) The mesogens of claim 124 wherein one or more member selected
- 2 from the group consisting of X and Y comprises a cinnamoyloxy group.
- 1 138. (New) The mesogens of claim 134 wherein one or more member selected
- 2 from the group consisting of X and Y comprises a cinnamoyloxy group.
- 1 139. (New) Mesogens having the following general formula:

$$X - \left( \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \end{array} \right) - C(O)O - \left( \begin{array}{c} \\ \\ \\ \\ \\ \end{array} \right) - O(O)C - \left( \begin{array}{c} \\ \\ \\ \\ \\ \end{array} \right) - Y$$

- 3 wherein X and Y independently comprise groups selected from the group consisting of
- 4 terminal functionalities and polymerizable groups, one or more member selected
- from the group consisting of X and Y having the following general structure:

6

10

11

12

1

2

3

1

2

1

2

wherein Z is selected from the group consisting of terminal functionalities and 7 polymerizable groups; 8

9

 $R^2$  is a bulky organic group having a bulk greater than  $R^1$  and  $R^3$  whereby, when both Xand Y comprise polymerizable groups, said bulk provides sufficient steric hindrance to achieve a nematic state at room temperature while suppressing crystallinity at room temperature, thereby providing effective rheology and

workability at room temperature; and 13

R<sup>1</sup> and R<sup>3</sup> are selected from groups less bulky than R<sup>2</sup> maintains said nematic state. 14

- (New) The mesogens of claim 139 wherein said terminal functionalities 140. independently are selected from the group consisting of hydroxyl groups, amino groups, sulfhydryl groups, and spacer groups.
- (New) The mesogens of claim 139 wherein said terminal functionalities 141. comprise spacer groups.
- (New) The mesogens of claim 140 wherein said terminal functionalities 1 142. 2 comprise spacer groups.
  - (New) The mesogens of claim 139 wherein said polymerizable groups are 143. selected from the group comprising a polymerizable unsaturated carbon-carbon bond.
- (New) The mesogens of claim 140 wherein said polymerizable groups are 1 144. selected from the group comprising a polymerizable unsaturated carbon-carbon bond. 2
- (New) The mesogens of claim 141 wherein said polymerizable groups are 1 145. selected from the group comprising a polymerizable unsaturated carbon-carbon bond. 2

- 1 146. (New) The mesogens of claim 142 wherein said polymerizable groups are
- 2 selected from the group comprising a polymerizable unsaturated carbon-carbon bond.
- 1 147. (New) The mesogens of claim 139 wherein said polymerizable groups are
- 2 selected from the group consisting of acryloyloxy alkoxy groups and methacryloyloxy
- 3 alkoxy groups comprising an alkyl moiety having from 2 to 12 carbon atoms.
- 1 148. (New) The mesogens of claim 142 wherein said polymerizable groups are
- 2 selected from the group consisting of acryloyloxy alkoxy groups and methacryloyloxy
- 3 alkoxy groups comprising an alkyl moiety having from 2 to 12 carbon atoms.
- 1 149. (New) The mesogens of claim 139 wherein said polymerizable groups are
- 2 selected from the group consisting of acryloyloxy alkoxy groups and methacryloyloxy
- 3 alkoxy groups comprising an alkyl moiety having from 2 to 12 carbon atoms.
- 1 150. (New) The mesogens of claim 142 wherein said polymerizable groups are
- 2 selected from the group consisting of acryloyloxy alkoxy groups and methacryloyloxy
- 3 alkoxy groups comprising an alkyl moiety having from 2 to 12 carbon atoms.
- 1 151. (New) The mesogens of claim 147 wherein said alkyl moiety is selected
- 2 from the group consisting of alkyl groups consisting of CH<sub>2</sub> groups and alkyl groups
- 3 wherein one or more of said CH<sub>2</sub> groups comprises a substitute group selected from the
- 4 group consisting of oxygen, sulfur, and an ester group; provided that two or more carbon
- 5 atoms separate said oxygen from said ester group.
- 1 152. (New) The mesogens of claim 148 wherein said alkyl moiety is selected
- 2 from the group consisting of alkyl groups consisting of CH2 groups and alkyl groups
- 3 wherein one or more of said CH<sub>2</sub> groups comprises a substitute group selected from the
- 4 group consisting of oxygen, sulfur, and an ester group; provided that two or more carbon

- 5 atoms separate said oxygen from said ester group.
- 1 153. (New) The mesogens of claim 139 wherein said alkyl moiety is selected
- 2 from the group consisting of alkyl groups consisting of CH<sub>2</sub> groups and alkyl groups
- 3 wherein one or more of said CH<sub>2</sub> groups comprises a substitute group selected from the
- 4 group consisting of oxygen, sulfur, and an ester group; provided that two or more carbon
- 5 atoms separate said oxygen from said ester group.
- 1 154. (New) The mesogens of claim 139 wherein said alkyl moiety is selected
- 2 from the group consisting of alkyl groups consisting of CH<sub>2</sub> groups and alkyl groups
- 3 wherein one or more of said CH<sub>2</sub> groups comprises a substitute group selected from the
- 4 group consisting of oxygen, sulfur, and an ester group; provided that two or more carbon
- 5 atoms separate said oxygen from said ester group.
- 1 155. (New) The mesogens of claim 153 wherein said alkyl moiety consists
- 2 essentially of a total of from 2 to 9 groups selected from the group consisting of said CH<sub>2</sub>
- 3 groups and said substitute groups.
- 1 156. (New) The mesogens of claim 153 wherein said alkyl moiety consists
- 2 essentially of a total of from 2 to 6 groups selected from the group consisting of said CH<sub>2</sub>
- 3 groups and said substitute groups.
- 1 157. (New) The mesogens of claim 137 wherein R<sup>2</sup> is selected from the group
- 2 consisting of alkyl groups having from about 1 to 6 carbon atoms and aryl groups.
- 1 158. (New) The mesogens of claim 146 wherein R<sup>2</sup> is selected from the group
- 2 consisting of alkyl groups having from about 1 to 6 carbon atoms and aryl groups.
- 1 159. (New) The mesogens of claim 150 wherein R<sup>2</sup> is selected from the group
- 2 consisting of alkyl groups having from about 1 to 6 carbon atoms and aryl groups.

- 1 160. (New) The mesogens of claim 154 wherein R<sup>2</sup> is selected from the group
- 2 consisting of alkyl groups having from about 1 to 6 carbon atoms and aryl groups.
- 1 161. (New) The mesogens of claim 156 wherein R<sup>2</sup> is selected from the group
- 2 consisting of alkyl groups having from about 1 to 6 carbon atoms and aryl groups.
- 1 162. (New) The mesogens of claim 137 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.
- 1 163. (New) The mesogens of claim 146 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.
- 1 164. (New) The mesogens of claim 150 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.
- 1 165. (New) The mesogens of claim 156 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.
- 1 166. (New) The mesogens of claim 154 wherein R<sup>2</sup> is selected from the group
- 2 consisting of methyl groups, t-butyl groups, isopropyl groups, secondary butyl groups,
- 3 and phenyl groups.
- 1 167. (New) The mesogens of claim 157 wherein R and R<sup>3</sup> are selected from
- 2 the group consisting of hydrogen and a methyl group.
- 1 168. (New) The mesogens of claim 161 wherein R and R<sup>3</sup> are selected from
- 2 the group consisting of hydrogen and a methyl group.

- 1 169. (New) The mesogens of claim 162 wherein R and R<sup>3</sup> are selected from
- 2 the group consisting of hydrogen and a methyl group.
- 1 170. (New) The mesogens of claim 166 wherein R and R<sup>3</sup> are selected from
- 2 the group consisting of hydrogen and a methyl group.
- 1 171. (New) The mesogens of claim 137 wherein one or more member selected
- 2 from the group consisting of X and Y comprises a cinnamoyloxy group.
- 1 172. (New) The mesogens of claim 166 wherein one or more member selected
- 2 from the group consisting of X and Y comprises a cinnamoyloxy group.
- 1 173. (New) The mesogens of claim 170 wherein one or more member selected
- 2 from the group consisting of X and Y comprises a cinnamoyloxy groups.